

**Garant**
**Master Turn steel boring bar helical flutes A.. SVUBR, for indexable inserts VB., right-hand, Shank  $\varnothing$  / insert size: 25/16mm**

**Order data**

Order number	261128 25/16
GTIN	4062406711085
Item class	21T

**Technical description**

Insert size	16 mm
Minimum pre-drill $\varnothing D_{\min}$	31 mm
Head length $L_1$	40 mm
Pack of insert screws	269028 8
Clamping height $L_2$	23 mm
Shank $\varnothing D_s$	25 mm
Setting angle $\kappa$	93 degrees
suitable indexable insert	VB.. 1604..
Overall length $L$	200 mm
Series	GARANT Master
ISO code toolholder	A25R SVUBR/L16
Centre offset $L_3$	17 mm
Standard	DIN 8024
Application type	right-hand
Boring depth up to	3xD
Through-coolant	yes

Application	Internal longitudinal turning
Type of product	Boring Bar